



## APCO Road Marking Spray Thermoplastic White

### **Production Description**

APCO Spray Thermoplastic White is a long life road marking material manufactured to conform to RTA 3357 and AS 4049.2 standards.

### Areas of Application

APCO Spray Thermoplastic White is for road & line marking of bituminous roads, and highways. Pretreat all concrete surfaces with a tack coat.

Technical Data	
Colour Range	White
Application Temperature	Room Temperature
Softening Point	90° C minimum
Density	1.9 -2.0 (g/cm <sup>3</sup> )
Luminance	75 minimum
Loss Factor	5% maximum
Retro Reflectivity (after 12 months)	100 minimum (mcd/lux/m²)
Skid Resistance (BPN)	55 minimum
Flow Resistance	10% maximum
Gradation of mineral content	RTA T855 Pass
Glass bead content	20% (w/w) minimum
Abrasion resistance	0.6g/100 revolutions maximum
Flash Point @ ° C	2 C
Packs available	1,000 kg, 500 kg (other sizes on request)
Component	Two component (Liquid plus peroxide)
Transportation	dangerous goods by Australian Code (ADG Code)
Australian specification	RTA 3357, AS 4049.2

#### **Application**

Thermoplastics are resistant to climatic extremes. Colour fastness is excellent with a very low tendency to pick up dirt. Liquid MMA resin is mixed with BPO and applied over Asphalt or concrete surfaces. One of the most common types of road marking based on its balance between cost and performance longevity. Their use has increased over paints mainly due to the performance benefits of increased durability, retro-reflectivity, and a lack of VOC solvents. Thermoplastic markings are applied using specially designed vehicles. Thermoplastic road marking should only be applied with specialised equipment for coating traffic lines. Immediately after the thermoplastic has been applied, glass beads are laid onto the hot material so that they embed before the thermoplastic hardens. These beads provide initial retroreflection. As the marking wears during use and the initial beads are lost, the beads mixed with the binder are uncovered, providing long term retro reflectivity.

## Australian Paint Company Pty Ltd

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Thermoplastic markings are usually only economical when larger quantities are involved and must be applied by trained and skilled personal.

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## **Surface Preparation**

Ensure that the area where line marking is to be done is clean and free from all dirt, dust, grease, oil, loosely adhered material and all other surface contamination. If any mould or fungus is present on the surface, wash it with a commercial bleaching agent and then with rinse with clean water. Allow the surface to dry fully before application.

#### Colour Check

Check colour to the colour chart/standard prior to application.

## Flammability & Transport Information

- Flammable.
- Peroxide needs to be transported as per regulations
- Ensure container is upright with lid secure.
- Ensure the container is secured in the vehicle for transport.

#### Environmental

- Do not clean equipment and allow waste to enter drains and water ways.
- Do not dispose of unwanted product and cleaner that will enter drains and water ways.
- Refer to state / local EPA and council web sites for environmental and safe disposal details.

## Safety & Precautions

- Do not apply in environments of high humidity/moisture, or if pending rain is a possibility.
- Apply in calm fine weather conditions.
- Cease application if weather changes are forecast.
- Check colour to the colour chart/standard prior to application
- Provide adequate ventilation during use.
- Keep out of reach of children
- Check cross cut adhesion test of old coating before repainting.
- Apply a test sample for compatibility of this product over a small test area.

The technical information and suggestions for use and application are given in good faith. Since conditions of use are beyond the manufacturer's control, information contained herein is without warranty, implied or otherwise. The manufacturer does not assume any lability for any loss or injury resulting from the use of the product. Cooler temperature, higher flimithid ness and higher humbolly conditions will require longer drying from

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